



Rec'd PCT/PTO 08 SEP 2004

PCT/GB 2003 / 0 0 1 0 5 0



INVESTOR IN PEOPLE

The Patent Office,  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ

**PRIORITY  
DOCUMENT**  
SUBMITTED OR TRANSMITTED IN  
COMPLIANCE WITH RULE 17.1(a) OR (b)

REC'D 08 MAY 2003

WIPO PCT

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

Signed

*August*

Dated 22 April 2003

**BEST AVAILABLE COPY**

## Patents Form 1/77

Patents Act 1977  
(Rule 16)



## Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road  
Newport  
South Wales  
NP10 8QQ

## 1. Your reference

498

## 2. Patent application number

(The Patent Office will fill in this part)

0205760-2

## 3. Full name, address and postcode of the or of each applicant (underline all surnames)

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

SOUTH BANK UNIVERSITY ENTERPRISES LIMITED  
103 BOROUGH ROAD  
LONDON SE1 0AA  
GB

## 4. Title of the invention

VIBRATORY EXERCISE APPARATUS

## 5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

COHEN, ALAN NICOL  
2 GROVE PLACE  
TATSFIELD  
Nr. WESTERHAM  
KENT  
TN16 2BB

Patents ADP number (if you know it)

## 6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number  
(if you know it)

Date of filing  
(day / month / year)

## 7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing  
(day / month / year)

## 8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer Yes if:

- a) any applicant named in part 3 is not an inventor, or  
b) there is an inventor who is not named as an applicant, or  
c) any named applicant is a corporate body.  
See note (d))

YES

**Patents Form 1/77**

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description

7 /

Claim(s)

2 /

Abstract

1 /

Drawing(s)

+ 2 on/y

CF

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents  
(please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature



Date 13/03/02

12. Name and daytime telephone number of person to contact in the United Kingdom

A. N. Cohen

01959 577172

**Warning**

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

**Notes**

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

- 1 -

## Vibratory Exercise Apparatus

5 The present invention relates to an apparatus and method for improving the effectiveness of exercise and which can be used to improve the effectiveness of training for sportspersons and athletes and which can also be used for therapeutic purposes, such as increasing the effectiveness of exercise in improving defective muscularity and bone density etc.

10 Resistance training using a range of equipment such as weights, springs and other devices is a universally used method of improving the strength of men and women, including athletes and sportspersons. In order to improve the effectiveness of resistance training a wide range of modifications and adaptations have been tried.

15 The use of vibration applied to muscle or tendon induces a non-voluntary muscular contraction called the "tonic vibration reflex". Strength training with additional vibration has been shown to augment strength and power over and above that achieved with strength training alone. This effect is achieved through the recruitment of additional muscle fibres above the normal recruitment level. Additionally vibration is becoming a common tool used in the retardation of muscle and bone atrophy on  
20 earth and in space. Previous strength training investigations have utilized electric motor driven vibration devices that cause a non-smooth contraction of the muscles.

25 A publication in Journal of Sport sciences 1999, 17, 177-182 discloses the effect of vibratory stimulation on bilateral biceps curl exercises. In this publication the superimposed vibration during the exercise was transmitted to the muscles by a specially designed vibratory stimulation device. It consists of an electromotor with a speed reduction and eccentric wheel. The load is held by a cable which is passed through the eccentric wheel via the pulleys. The eccentric rotation elicited peak-to-peak oscillations of 3 mm with a frequency of 44 Hz. After vibration damping owing  
30 to cable transmission, the acceleration on the handle was about  $30 \text{ m/s}^2$  (RMS).

- 2 -

Vibration from the two-arms handle was transmitted through the contracting muscles involved in the pulling action.

5 Such an apparatus is impractical for use by people in training under actual conditions owing to its need for an electricity supply and its size; it also requires knowledge of electronics and mechanics for use.

We have now devised an improved apparatus for enabling a vibration to be transmitted to a person exercising.

10

According to the invention there is provided an exercise apparatus which comprises a resistance means able to provide resistance to a movement by a user and a vibration means able to impart a vibration to the user, which vibration acts on a muscle or muscle group being exercised and in which the energy for the vibration means is provided by a movement or movements of the user.

15

The resistance means can be any known or conventional resistance means such as free weights, weight machines, springs, hydraulic resistance etc. It is a feature of the invention that it can be used with virtually any apparatus and can be fitted to existing equipment so as to increase its effectiveness.

20

When used with a weight machine, the weights are automatically returned to their starting under the action of their own weight and with free weights there can be a return spring connected to the weight by a cable.

25

With weights and weight machines the substantially linear motion generated by the movement of the exerciser lifting or moving the weights is converted to a rotational motion e.g. by a cable passing over a pulley, which cable is connected to the weights or to part of the weight machine moved by the exerciser.

30

199 Vibration Device  
12-Mar-02 - 18:03

- 3 -

The rotational motion can be made intermittent using any kind of stick/slip or intermittent braking mechanism. In one embodiment a handle pulled or pushed by an exerciser is attached to one end of a cable or belt which passes between two rollers that rotate as the cable or belt passes between them. The cable or belt connects to the weight to be lifted at its other end. One of the rollers has pads or areas of raised rubber equally spaced around the wheel (resembling a cog). These rubber pads exert a greater resistance to the cable as it rotates and comes into contact with the other roller. This has a braking action on the cable or belt until it is clear of the pad. The frequency of this brake depends upon the rotational speed and on the distance of separation between consecutive rubber "brakes" on the wheel. The device can be used equally well on existing machines or on free weights (bar and dumbbells). For use with free weights, one end of a cable or belt is attached to the bar or dumbbell and passes through the vibration device. The other end of the cable or belt is attached to a spring and the spring is fixed e.g. to the floor. The subject lifts the weight, drawing the belt or cable through the vibration device and, upon relaxation, the cable is drawn back through the vibration device by the spring to its starting position.

In another embodiment of the invention the vibration means can be operated by connecting a moving part of the apparatus to a means for converting linear motion to an intermittent rotational motion. With a machine which the user uses hands, feet or other part of the anatomy to move a bar or pad which is connected to a weight or other resistance by a cable or belt, this cable or belt normally passes over a pulley and connects with the weights; this pulley can be connected to a means for providing the vibration. For example there can be a ratchet wheel and a spring loaded ratchet attached to the pulley so that, as the ratchet wheel rotates, the ratchet mechanism causes the pulley to rotate in jerks as in conventional ratchets and this causes a vibration to be transmitted to the user.

Alternatively a further pulley wheel can be incorporated with a cable passing over this pulley wheel and thus imparting a rotational motion to this pulley wheel and this

- 4 -

rotational motion can be converted to a vibration as described above.

The cable or belt will transmit the vibratory motion directly to the user so that it automatically goes to those muscle groups being exercised.

5

The frequency of vibration is preferably adjusted so that it is at the optimum frequency for the muscle groups being exercised. Preferably the means for generating vibrations can generate vibrations of variable frequency and variable amplitude. Typical frequencies of vibration are from 5 to 100 Hz e.g. 10 to 50Hz.

10

The invention can be retro-fitted to existing weight machines by attaching a means for generating vibrations to a moving part of the machine connected to a part moved by the user so that the vibration generated is transferred to the muscle groups being exercised.

15

As well as assisting in the development of improved muscularity in sportsmen and women, athletes etc. the invention can also be used for increasing the muscular strength of people who suffer from illness or weakness due to an incapacity and for helping people who suffer or are recovering from an illness or other incapacity.

20

It is a feature of this embodiment that, compared with existing methods, it enables a reduced weight load to be used with no loss of effectiveness.

25

In another embodiment of the invention an apparatus is provided to develop the muscular groups involved in breathing and in improving breath control.

30

In this embodiment of the invention there is provided an apparatus which comprises a breathing means through which a user can breathe and an air flow interruption means connected to the breathing means, which interruption means is adapted to cause a periodic interruption to air flowing through the interruption means to the breathing

498 Vibration Dev...  
12-Mar-02 - 15:52

- 5 -

means.

The breathing means can comprise a mouth piece which can fit over the mouth and/or nose of a user so that a user breathes through the mouthpiece. This mouthpiece is  
5 preferably connected to the interruption means e.g. by a conduit, or is directly attached to the interruption means.

The interruption means preferably produces regular periodic interruptions to the flow of air reaching the mouth piece and being breathed by a user. The interruption can be  
10 caused by a valve mechanism, such as a reed or other oscillating valve system, with the air passing through valve mechanism being regularly interrupted. Alternatively there can be a mechanically or electrically controlled valve mechanism which regularly and periodically interrupts the flow of air.

15 The frequency of the interruptions to the flow of air is preferably in the range of 5 to 100Hz e.g. 10 to 50 Hz typically 30 Hz. This means that the flow of air through the interruption means is interrupted at this frequency.

20 An embodiment of a mechanical interruption means comprises two discs, at least one of which can be rotated relative to the other, with each of the discs having at least one hole in it; the discs being positioned in the air flow so that, as at least one of the discs rotates relative to the other disc, the holes in the two discs are periodically coincident so as to form a continuous air flow passage.

25 This embodiment will strengthen and develop the muscles associated with breathing and, as well as assisting in the development of breath capacity in athletes, singers etc. it can be used to help develop increased breathing capacity in people who have reduced or defective capacity.

30 The invention is illustrated in the accompanying drawings in which :-



- 6 -

Fig. 1 is a side view of an embodiment of the invention attached to an exercise machine

Fig. 2 is a front view of fig. 1

5 Fig. 3 is one disc used in a different embodiment of the invention

Fig. 4 is a second disc

Fig. 3 shows the discs of figs. 2 and 3 in position and

Fig. 4 shows a breathing apparatus using the invention

10 Referring to fig. 1 a belt (1) is connected at one end to the weights lifted by the user and the other end is attached to the hand grips moved by the user. A roller (2) has rubber pads (3) positioned around its circumference. Roller (4) is positioned so that the band (1) is gripped between rollers (2) and (4). In use, as the user pulls on the weights, the band moves and causes the rollers (2) and (4) to rotate. As the band  
15 passes over the pads (3) a vibration is given to the band which vibration is passed onto the user via the hand grips. This vibration acts on the muscles being exercised and the frequency of vibration can be controlled by the number of pads (3).

Referring to figs. 3, 4 and 5 a first disc (5) has two holes (6) in it and a second disc (7)  
20 has holes (8) of varying size in it. The two discs are located on a common axis and the disc (5) is connected to a motor. As the disc (5) is rotated by the motor, the holes (8) are periodically coincident with the holes (6).

Referring to fig. 6, the discs are mounted in a chamber (11) with an air conduit (10)  
25 passing through it with one end connected to mouthpiece (9). The air conduit is positioned so that it connects to a hole (8) and so, as one of the holes (6) is coincident with the hole (8) a continuous air passage is formed and, as the hole (6) moves out of coincidence, there is an interruption to the air supply and this periodic interruption causes a vibration effect in the breathing muscles of the user. The rate of flow of the  
30 air to the user can be controlled by the size of the hole (8) used and the frequency of

SENT BY: PRIORITY SERVICES;

01959577185;

12-MAR-02 18:59;

PAGE 10/15

avg vibration device  
12-MAR-02 - 18:59

- 7 -

vibration controlled by the speed of rotation of the disc (5).

- 8 -

## Claims

1. An exercise apparatus which comprises a resistance means able to provide resistance to a movement by a user and a vibration means able to impart a vibration to the user, which vibration acts on a muscle or muscle group being exercised and in  
5 which the energy for the vibration means is provided by a movement or movements of the user.
2. An exercise apparatus as claimed in claim 1 in which the resistance means comprises free weights, a weight machine, a spring or hydraulic resistance.  
10
3. An exercise apparatus as claimed in claim 1 or claim 2 in which the vibration means is connected to a part of the apparatus which is to be linearly moved and converts the linear motion to an intermittent rotational motion.
- 15 4. An exercise apparatus as claimed in claim 3 in which there is a cable or belt attached to the moving part of the apparatus, which cable or belt passes over a pulley which connects to the means for providing the vibration.
- 20 5. An exercise apparatus as claimed in claim 3 or 4 in which the rotational motion is made intermittent by means of a stick/slip, intermittent braking mechanism or a ratchet mechanism.
- 25 6. An exercise apparatus as claimed in any one of claims 3 to 5 in which there is a handle attached to a cable or belt, which cable or belt passes between two rollers that rotate as the cable or belt passes between them, the cable or belt connecting to a weight to be lifted and in which one of the rollers has areas of raised rubber equally spaced around the roller so that these areas exert a greater resistance to the cable or belt as this roller rotates and comes into contact with the other roller.
- 30 7. An exercise apparatus which comprises a breathing means through which a user can

450 Vibration Device  
12-Mar-02 - 15:52

- 9 -

breath and an air flow interruption means connected to the breathing means, which interruption means is adapted to cause a periodic interruption to air flowing through the interruption means to the breathing means.

5     8. An exercise apparatus as claimed in claim 7 in which the breathing means comprise a mouthpiece adapted to fit over the mouth and nose of the user.

9. An exercise apparatus as claimed in claim 8 in which the interruption means produces regular periodic interruption to the flow of air reaching the mouth piece and  
10     being breathed by a user.

10. An exercise apparatus as claimed in claim 9 in which the interruption means comprises a valve mechanism such as a reed or other oscillating valve system and the air passing through valve mechanism is regularly interrupted.

15     11. An exercise apparatus as claimed in claim 9 in which the interruption means comprises a mechanically or electrically controlled valve mechanism which regularly and periodically interrupts the flow of air.

20     12. An exercise apparatus as claimed in claim 9 in which the interruption means comprises two discs, at least one of which can be rotated relative to the other, with each of the discs having at least one hole in it; the discs being positioned in the air flow so that, as one of the discs rotates relative to the other disc, the holes in the two discs are coincident periodically so as to form a continuous air flow passage.

25     13. An exercise apparatus as claimed in any one of claims 7 to 12 in which the frequency of the interruptions to the flow of air is in the range of 5 to 100 Hz.

498 Vibration Device  
12 Mar-02 - 15:52

- 10 -

Abstract

An exercise apparatus in which movement of a weight by the user generates a vibration which acts on the muscles being exercised.

1/2

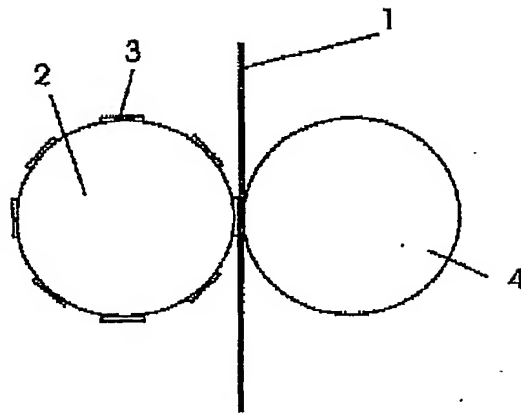


Fig. 1

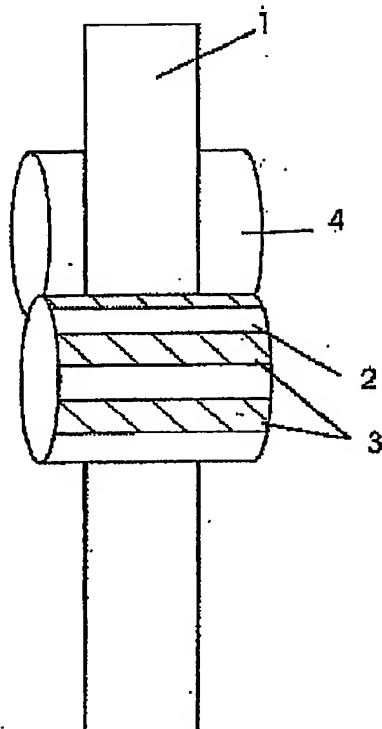


Fig. 2

2/2

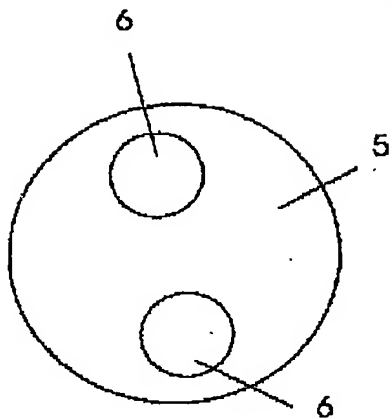


Fig. 3

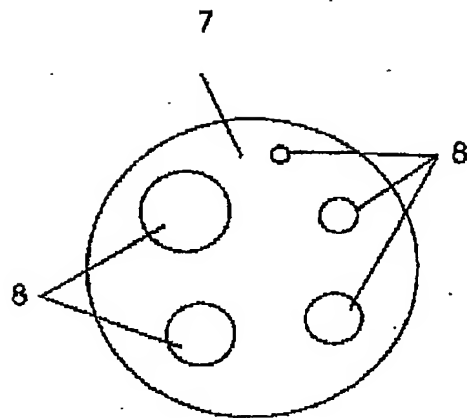


Fig. 4

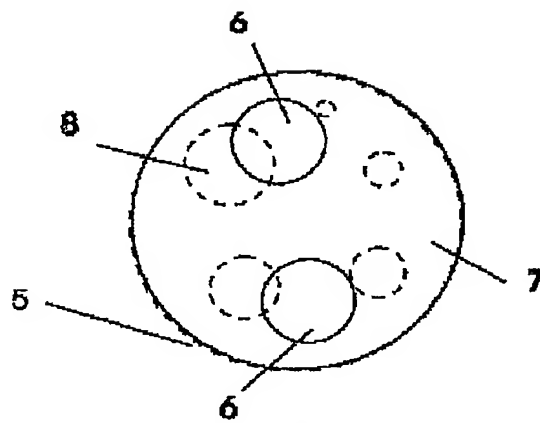


Fig. 5

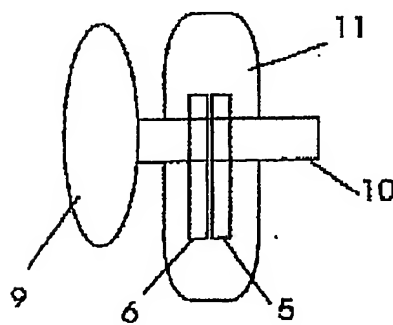


Fig. 6

THE PATENT OFFICE  
22 APR 2003  
Received in Patents  
International Unit



**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**